



# 3M™ Speedglas™ SL Welding Helmet Care and Maintenance



To optimise the effective lifetime of your welding equipment and avoid the additional cost of replacement, regular maintenance is important.

### Before Use

- Inspect inner and outer protection plates and filter glass. Replace if cracked, pitted or scratched
- Ensure low battery indicator is not flashing
- Inspect headband. Replace if damaged
- Inspect helmet for cracks. Replace if necessary
- Verify the sweatband is in place. Replace if necessary
- Replace any accessories used as necessary
- Check that the sensors on the welding filter are clean and uncovered

### After Use

- Clean with cloth dampened with a mild solution of detergent and luke warm water
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents

### Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

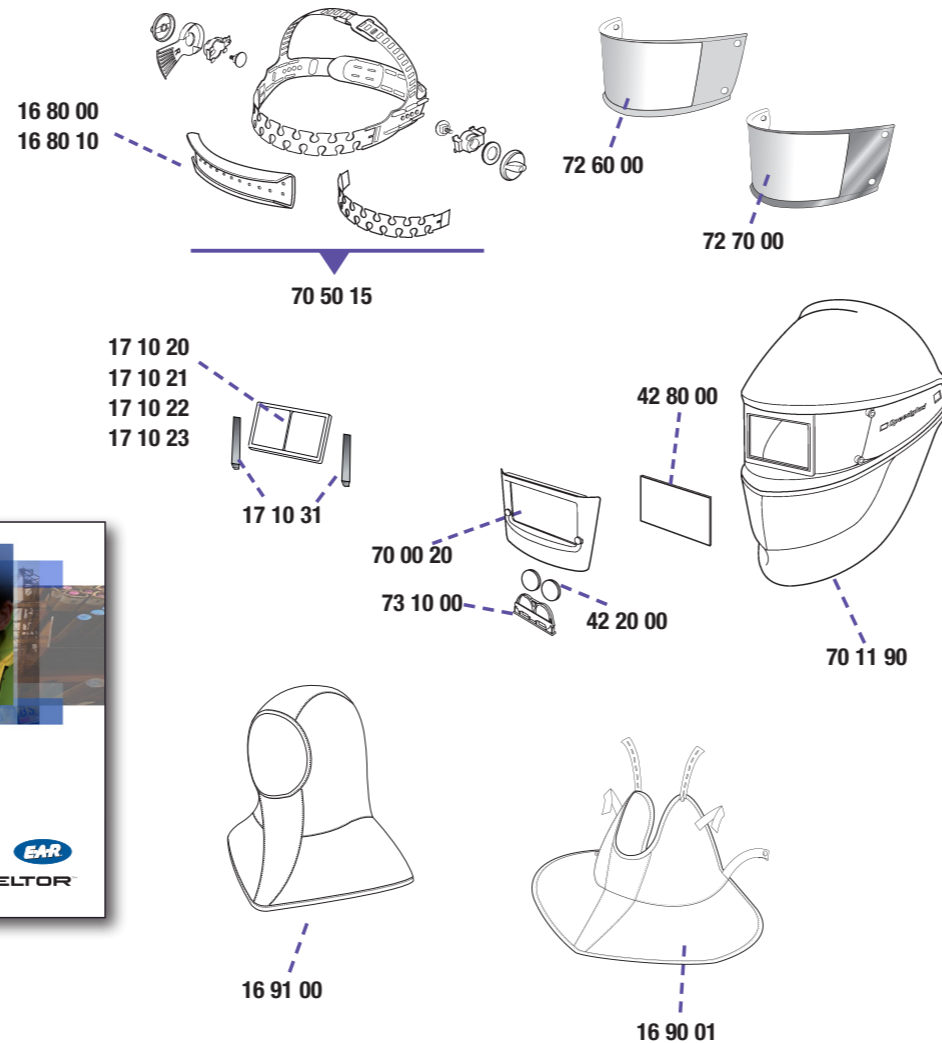
### Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Welding Equipment, please contact the Helpline or your local 3M representative.

**The Power to Protect Your World**

**3M Health & Safety Helpline**  
Monday - Friday 9 to 5  
**0870 60 800 60 UK**  
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**EAR PELTOR**



### 3M™ Speedglas™ SL Welding Helmet

3M Part No	3M Part No
Speedglas SL welding helmet, variable shade 8 – 12	70 11 20
Sweatband, leather	16 80 00
Sweatband, fleecy cotton	16 80 10
Neck protection black/grey	16 90 01
Hood black/grey	16 91 00
Magnifying lens 1.0	17 10 20
Magnifying lens 1.5	17 10 21
Magnifying lens 2.0	17 10 22
Magnifying lens 2.5	17 10 23
Holder for magnifier	17 10 31
Battery, pkg of 2	42 20 00
Inner protection plate (42 x 91 mm), pkg of 5. Plate marking 42 02 00	42 80 00
Speedglas SL welding filter, variable shade 8 - 12	70 00 20
Welding helmet only (excl. headband)	70 11 90
Headband with mounting details	70 50 15
Outer protection plate, standard, pkg of 5. Plate marking 030226	72 60 00
Outer protection plate, scratch resistant, pkg of 5. Plate marking 030248	72 70 00
Battery cover	73 10 00

@3M\_UK\_Safety

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**REPLACE ALL DAMAGED PARTS IMMEDIATELY TO ENSURE  
CORRECT LEVELS OF PROTECTION**



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